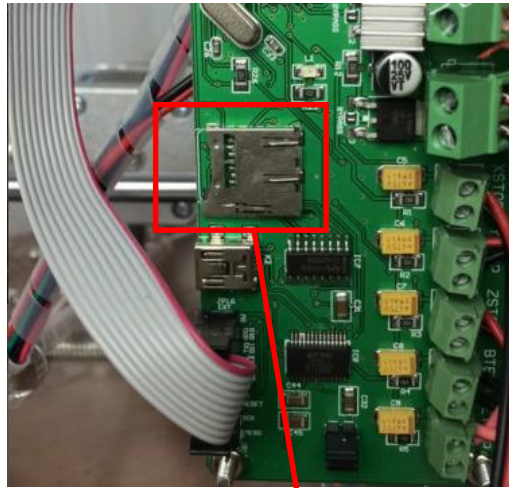
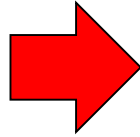


Off-line Print Introduction

Insert Micro SD card to the machine which had stored the Gcode files .



insert Micro SD card which had stored G-code file

The Micro SD card slot is on the left of the control board.

LCD screen and Key-press function instruction .



LCD SCREEN

Key-Press

Key-press name	Key-press function	Remark
Left	Back To Previous Menu	
Right	Go to next menu/Enter key	
Up	Menu Up / Add	
Down	Menu Down / Minus	
Middle	Start menu	

Off-line Print Introduction

After inserting the micro SD card into the board , connect the power cord, then you can operate the machine with key-press and display. Show as below:

```
116.7/ 0°B 41/ 0°  
Z: 0.00  
Mul:100 Buf: 0  
Printer ready.
```



You'll see the “**monitoring interface**” first.

```
Back ↗  
Quick Settings →  
Print file  
Position →
```



Press menu button go into “**menu screen**.”

```
Extruder →  
Fan speed →  
SD Card →  
Debugging →
```



Press Down key after into menu, then you will see “**SD card**”

```
Back ↗  
Print file  
Delete file
```



Press Right key and select “**SD card**”. and then press Right key select “**Print file**”.

```
Back ↗  
FT-a.gcode  
PCD.gcode  
D801Fan.gcode
```



Select a **Gcode file** which want to print, then press Right key to start print.

```
210.8/210°B 60/ 60°  
Z: 0.60  
Mul:100 Buf:16  
Printing... 1%
```



You'll see the monitor interface when printing, it shows Nozzle and table temperature, and the printing completion rate.

```
Back ↗  
Pause Print  
Stop Print
```



If want to “**Pause Print**” or “**Stop Print**”, Press Manu key ,select “**SD card**” ,then the screen will appear the interface as left picture . Select Pause or Stop , press Right key to confirm.